



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2530**Job Sheet 187310**

Part No: D2530

Job Qty: 4 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 1/4/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV B IPP Rev:E Removed Purchasing 05-11-07 JLM IPP Rev:F 11.01.07 chg qc 5 to 6 DD verf:EC

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/4/19	1/4/19	0.00	0.00	Start Up Large Fab-7		DYC 18-12-04
100	Large Fab	4 pcs	1/4/19	1/4/19	0.12	0.78	Large Fab 8		DYC 18-12-04
110	QC	4 pcs	1/4/19	1/4/19	0.00	0.00	QC5		EL
120	Large Fab	4 pcs	1/4/19	1/4/19	0.00	1.60	Large Fab 1		DYC 18-12-04
130	QC	4 pcs	1/4/19	1/4/19	0.00	0.00	QC9		EL
140	QC	4 pcs	1/4/19	1/4/19	0.00	0.00	QC5		12/17
150	Powdercoat	4 pcs	1/4/19	1/4/19	0.00	0.15	Powdercoat4		BR 18-12-6
160	QC	4 pcs	1/4/19	1/4/19	0.00	0.00	QC3		BEB 18-12-29
170	Packaging	4 pcs	1/4/19	1/4/19	0.00	0.00	Packaging3	FP001	BEB 18-12-29
180	QC21-SA	4 Ea	1/4/19	1/4/19	0.00	0.00	QC21		DEC 31 2018

Part Op 100 - 1-Cut to length as per Dwg D2530

Descriptions: 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding Jig DT8301

150 - START TIME: 8:05 FINISH TIME: 8:25 A/T: 3200 M138839.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	11.6580 ft (2.9145 ea)	90-Start up Operation	5126570
D2534	Lock Plate	8 Ea (2 ea)	120-Large Fab	5091837

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	12	202	0
120-Large Fab	D2534	8	25	0

Part Specifications

Specifications could not be found.

Plex 11/30/18 9:16 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :		Sequence #:		QTY Affected :		MRB (QSI042)	
1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-8200 Email: sales@dertero.com www.dertero.com Container No: S134576 Part: D2530 Job No: 187310 Serial No/Batch: S134576 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 12/04/18 Disposition						Completed By	
						Lead hand / Supervisor	
						QC / QA Coordinator	
Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Marks/Chatter ☐ Mislabeled ☐		Drill Holes ☐ Fit/Function ☐		FAULT CATEGORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	
Other/Details:							